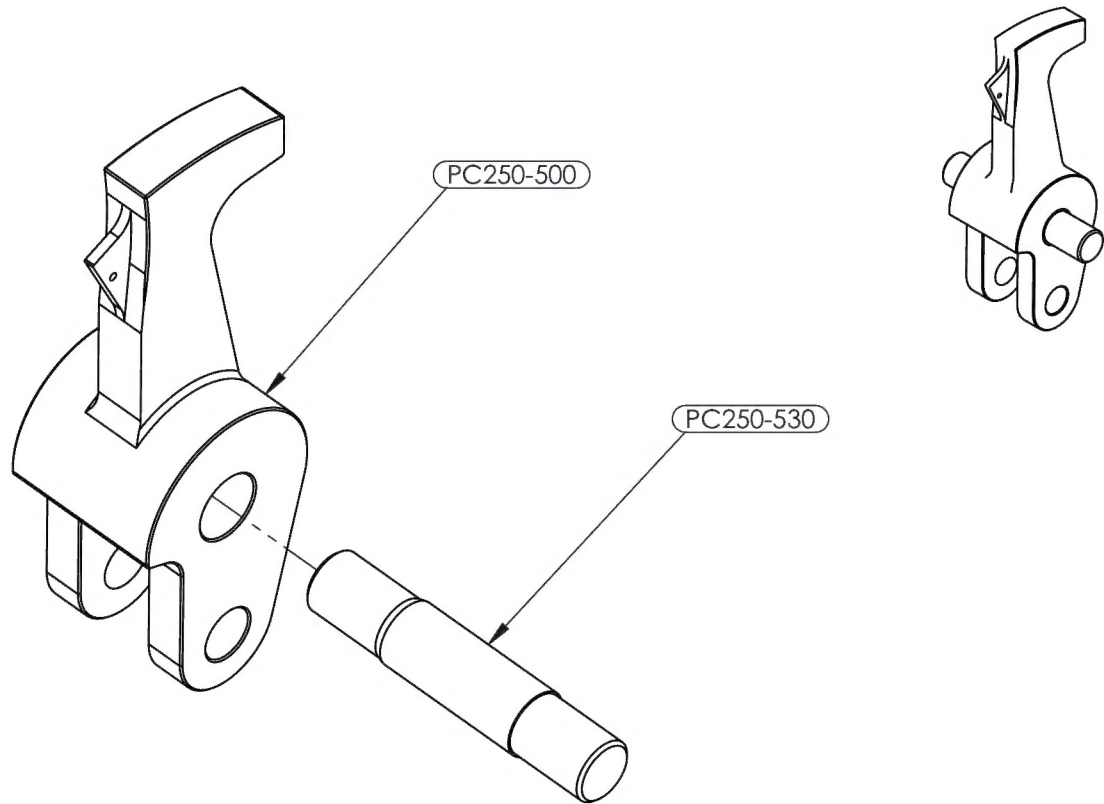
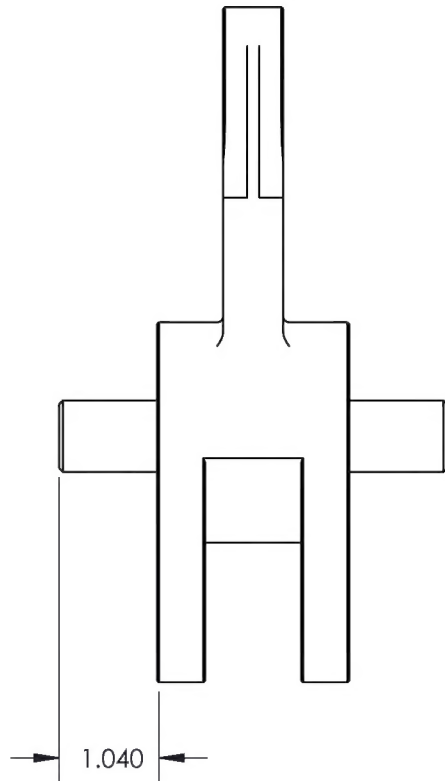


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
		AS DRAWN BY APICAL.	6/14/2013	CFS	
1	14-0128	CH'D TITLE BLOCK WAS RED BARN IS DART. CORRECTED TITLE & DWG No ON ALL SHEETS. PC250-500 ADDED MACHINE ENGRAVE NOTE. PC250-530 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



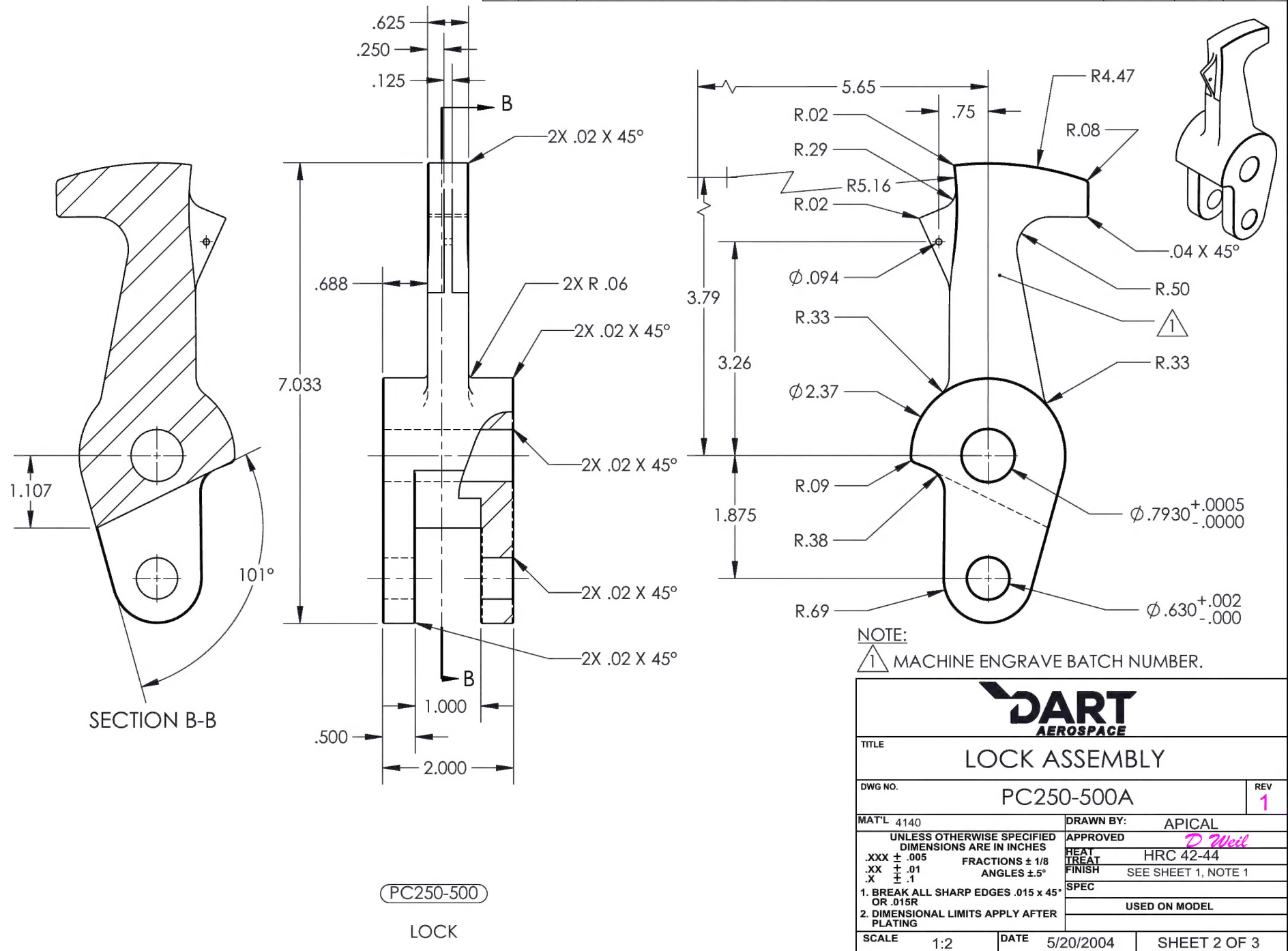
NOTE:
NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			PC250-500	1	LOCK	4140	2-1/8 X 2-1/2 X 7-1/8	2
			PC250-530	1	SHAFT	4140	Ø7/8 X 4-1/8	3

DART AEROSPACE	
TITLE LOCK ASSEMBLY	
DWG NO. PC250-500A	REV 1
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: APICAL APPROVED <i>D Weil</i> HEAT TREAT HRC 42-44 FINISH SEE NOTE 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL	
SCALE 1:2	DATE 2/10/2010
SHEET 1 OF 3	

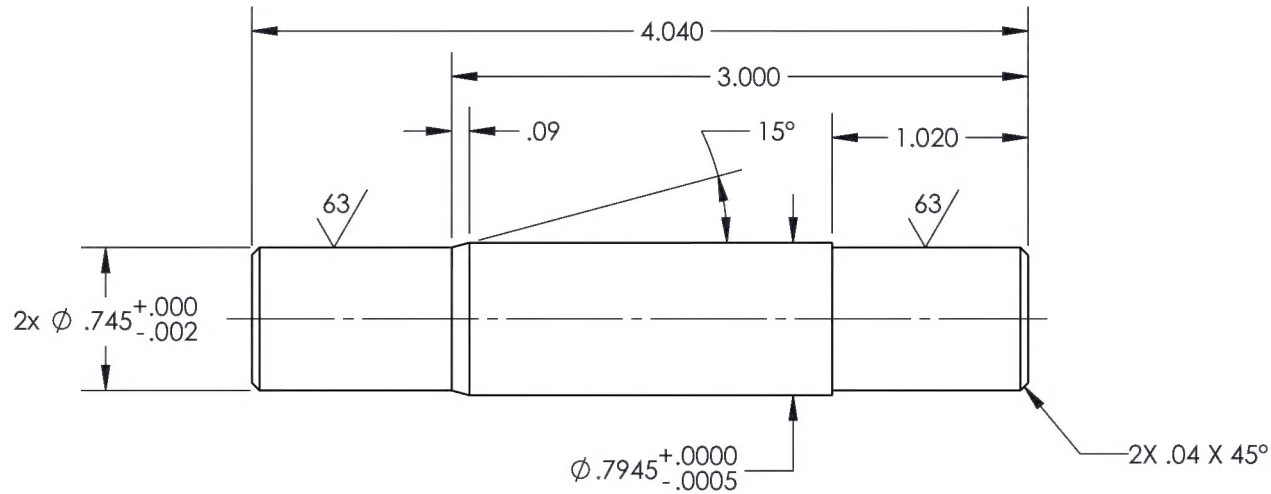
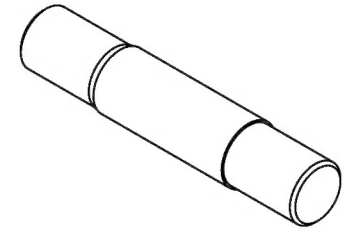
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0128	PC250-500 ADDED MACHINE ENGRAVE NOTE.	8/14/2014	DPD	RW



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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	14-0128	PC250-530 ADDED BAG & LABEL NOTE.	8/14/2014	DPD	RW



NOTE:
BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK ASSEMBLY	
DWG NO. PC250-500A	REV 1
MAT'L 4140	DRAWN BY: APICAL
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT HRC 44-46
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1, NOTE 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 2/10/2010
SHEET 3 OF 3	

PC250-530

SHAFT